

**COMBINED DECLARATION FOR UTILITY OR DESIGN PATENT APPLICATION
AND POWER OF ATTORNEY**

Declaration Submitted with Initial Filing OR
 Declaration Submitted after Initial Filing (surcharge (37 CFR 1.16(e)) required)

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first, and sole inventor (*if only one name is listed below*) or an original, first, and joint inventor (*if plural names are listed below*) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

PROCESS FOR PRODUCING ISOPRENE

the specification of which:

is attached hereto.

was filed on _____ as Application No. _____ and
was amended on _____ (if applicable).

was filed by Express Mail No. EV420405836 US as Application No. not known yet, and was
amended on _____ (if applicable).

was filed on March 24, 2004 as PCT International Application No. PCT/JP2004/004038
and was amended on _____ (if any).

I state that I have reviewed and understand the contents of the specification identified above, including the claim(s), as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

I claim foreign priority benefits under 35 USC 119(a)-(d) or (f), or 365(b) of any foreign application(s) for patent, inventor's or plant breeder's rights certificate(s), or 365(a) of any PCT international application(s) designating at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application(s) for patent, utility model, design registration, inventor's or plant breeder's rights certificate(s), or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter and having a filing date before that of the application(s) from which the benefit of priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Claimed YES	Priority Claimed NO	Certified Copy Attached? YES	Certified Copy Attached? NO
095152/2003	Japan	03/31/2003	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

In re Appln. of Yamada et al.
Attorney Docket No. 238973

As a named inventor, I hereby appoint Leydig, Voit & Mayer, Ltd. to prosecute this application and transact all business in the Patent and Trademark Office connected therewith: Customer Number 23460.



23460

PATENT TRADEMARK OFFICE

I further direct that correspondence concerning this application be directed to Leydig, Voit & Mayer, Ltd.: Customer Number 23460.



23460

PATENT TRADEMARK OFFICE

I declare that all statements made herein of my own knowledge are true, that all statements made on information and belief are believed to be true, that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor: Osamu YAMADA

Inventor's signature Osamu Yamada

Date October 5, 2005

Country of Citizenship: Japan

Residence: Chiyoda-ku, Tokyo, Japan
(city/state or country)

Post Office Address: c/o KURARAY CO., LTD., 1-3, Otemachi 1-chome, Chiyoda-ku,
Tokyo 100-8115 Japan
(complete mailing address)

Full name of second joint inventor, if any: Manabu KUSANO

Inventor's signature Manabu Kusano

Date October 4, 2005

Country of Citizenship: Japan

Residence: Kamisu-shi, Ibaraki, Japan
(city/state or country)

Post Office Address: c/o KURARAY CO., LTD., 36, Towada, Kamisu-shi, Ibaraki
314-0197 Japan
(complete mailing address)

In re Appln. of Yamada et al.
Attorney Docket No. 238973

Full name of third joint inventor, if any: Nobuo TAKAYANAGI

Inventor's signature Nobuo Takayanagi

Date October 4, 2005

Country of Citizenship: Japan

Residence: Kamisu-shi, Ibaraki, Japan
(city/state or country)

Post Office Address: c/o KURARAY CO., LTD., 36, Towada, Kamisu-shi, Ibaraki
341-0197 Japan

(complete mailing address)

Full name of fourth joint inventor, if any: Hideki ARIMOTO

Inventor's signature Hideki Arimoto

Date October 3, 2005

Country of Citizenship: Japan

Residence: Tainai-shi, Niigata, Japan
(city/state or country)

Post Office Address: c/o KURARAY CO., LTD., 2-28, Kurashiki-cho, Tainai-shi, Niigata
959-2691 Japan

(complete mailing address)